

COPY

LOUISVILLE  
MARLBORO LIGHTS KS REG. S.D.  
PRODUCT CODE-0660

EFFECTIVE DATE: 1/03/84

## CIGARETTE DESCRIPTION

MACHINE TYPE	: RBF-2	
FILTER ROD LENGTH	: 109.0	MM
FILTER CIRCUMFERENCE	: 24.50	MM (LASER)
NUMBER UP	: 4	
PLUG LENGTH	: 27.0	MM
ROD R.T.D.	: 15.80	IN. H2O (TOTAL ENCAP)
PLUG R.T.D.	: 3.95	IN. H2O
PLASTICIZER	: TRIACEIN PZ	05-800-A
APPLICATION PERCENT	: 8.00	% OF DRY WEIGHT
APPLICATION WEIGHT	: 5.56	GRAMS / 100 RODS
FILTER TON	: FT-107 (EASTMAN)	05-550-A
	: FT-107 (CELANESE)	05-550-B
PLUG WRAP	: DEXTER X4855; 26.5MM X 4000M	06-171-A
ANCHOR ADHESIVE	: POLYMER 255-11X	61-007-A
	: FULLER 3926C	61-310-A
GLUE APPLICATION	: TWO GLUE LINES	
LAP ADHESIVE	: NATIONAL 34-2829	61-406-A
	: FULLER 4108	61-315-A
	: FULLER 5560	61-327-A
DRY WEIGHT	: 69.46	GRAMS / 100 RODS
DRY WEIGHT W/ GLUE	: 69.93	GRAMS / 100 RODS
WET WEIGHT W/ GLUE	: 75.49	GRAMS / 100 RODS

REASON FOR CHANGE: PZ CHANGED FROM C-111X TO TRIACEIN PZ

PREPARED BY:  
APPROVED BY:

JOHN G. ELLIS

OPERATIONS SERVICES

DATE: 12/16/83

PREVIOUS: 11/7/83

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